

# *Certificate of Approval*

Awarded to

## **WALLWORK HEAT TREATMENT**

Lord Street

Bury

BL9 0RE

*Hawker Beechcraft Corporation Supply Chain Quality Assurance approves the above named Vendor pursuant to Hawker Beechcraft Quality Assurance requirements and subject to the Terms and Conditions specified below as:*

**an Aircraft Parts Sub-Contractor (Sub Tier)**

*Your Hawker Beechcraft Corporation Supplier Approval Number is:*

**HBIFSAS/PART1/0878**

### **Conditions of Approval:**

1. This Approval is limited to that specified in the attached Terms of Approval. Under no circumstances is any work to be undertaken for Hawker Beechcraft Corporation (HBC) which is outside your Terms of Approval.
2. This Approval must not be used to cover the supply of services and/or materials to any other customer other than Hawker Beechcraft Corporation, or its approved Suppliers.
3. This Approval is dependant upon your continued compliance with the "Quality Assurance Requirements for Externally Procured Supplies and Services - Foreign Suppliers" (Doc ref HBIFSAS/QA/SC1), as amended, plus any other supplementary Instructions issued by Hawker Beechcraft Corporation.
4. This Approval is non-transferrable to any other persons, Organisations or facilities.
5. Any changes or alterations to your Terms of Approval must be notified immediately, in writing, to HBC Supply Chain QA at email address: [neil\\_evans@hawkerbeechcraft.com](mailto:neil_evans@hawkerbeechcraft.com).
6. Where Special Process approvals have been granted using Nadcap as a means of augmenting the HBC Special Processor Approval, it is incumbent upon the Supplier to ensure the Nadcap accreditations are maintained to ensure its topicality and scope of coverage continues to satisfy HBC requirements.
7. The Supplier Approval Number allocated to your Company must be quoted on all relevant Release documentation as described in HBIFSAS/QA/SC1 para. 7.3 ; all Release documentation must only be signed by those persons authorised to do so.
8. Suppliers who perform subcontract work only (i.e. Build to Print suppliers) must obtain raw materials and special processing services from HBC-approved raw material and special process suppliers.
9. Hawker Beechcraft Corporation reserves the right to withdraw this Approval at the sole discretion of the issuing authority.
10. Subject to compliance with the foregoing, this Approval shall remain in force until any expiry date unless previously surrendered, varied, suspended or revoked.

**Initial Approval Date:** 14 August 2006

**Date of Latest Issue:** 25 March 2011

**Amendment Status:** 5

**Approved By:**



**For and Behalf of Hawker  
Beechcraft Corporation**

# Terms of Approval

## Section Three - Approval Scope:

Process Code	Description	Special Process? "Tick" = Yes	Nadcap Accepted? "Tick" = Yes	Date Process Last Reviewed	Nadcap Ref No.
3D	HARDNESS TESTING	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843
5E	ANNEALING (FERROUS ALLOYS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843
5F	CASE HARDENING (FERROUS ALLOYS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843
5G	HARDENING AND TEMPERING (FERROUS ALLOYS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843
5H	NITRIDING (FERROUS ALLOYS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843
5J	MARTEMPERING (FERROUS ALLOYS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843
5K	NORMALISING (FERROUS ALLOYS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843
5M	PRECIPITATION HARDENING (FERROUS ALLOYS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843
5N	STRESS RELIEVING (FERROUS ALLOYS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843
5U	STRESS RELIEVING (TITANIUM & TITANIUM ALLOYS)	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843
5Y	VACUUM HEAT TREATMENT	<input checked="" type="checkbox"/>	<input checked="" type="checkbox"/>	08-Mar-11	134843

Approval Category Definition Approved By:



For and Behalf of Hawker  
Beechcraft Corporation

30-Nov-11

## Terms of Approval

### Section One - Approval Privileges:

The maintenance of this Hawker Beechcraft Approval is entrusted to:

Name: **Richard Burslem** Title: **Managing Director**

With the maintenance of the Organisation's Quality Management System being operated by the following nominated Quality Manager, to the satisfaction of Hawker Beechcraft by: **Mr. Nick Olpin**

### Section Two - Specific Approval Limitation/Certification Privilege Details:

Approved By: 

**For and Behalf of Hawker  
Beechcraft Corporation**

30-Nov-11