

Certificate of Approval

Awarded to

WALLWORK HEAT TREATMENT LTD

Lord Street, Bury, GB, BL9 0R

Beechcraft Corporation Supply Chain Quality Assurance approves the above named vendor pursuant to Beechcraft Quality Assurance requirements and subject to the Terms and Conditions specified below as a supplier of aeronautical parts, materials, assemblies, and services

Your Beechcraft Corporation Supplier Identification Number is:

10130241

Your Beechcraft Corporation Quality System Code Designator is:

PROS

Conditions of Approval:

1. This Approval is limited to that specified in the attached Terms of Approval. Under no circumstances is any work to be undertaken for Beechcraft Corporation or its approved suppliers which is outside your Terms of Approval.
2. This Approval must not be used to cover the supply of products, services, or materials to any customer other than Beechcraft Corporation or its approved suppliers.
3. This Approval is dependent upon your continued compliance with the quality requirements set forth in Beechcraft's [QC00](#) – Supplier Quality Requirements Document, as amended, plus any other supplementary instructions issued by Beechcraft Corporation.
4. This Approval is not transferable to any other persons, organizations, or facilities.
5. Any changes or alterations to your Terms of Approval must be communicated immediately, in writing, to Beechcraft Supply Chain QA at email address: scm_qa@beechcraft.com.
6. Where special process approvals have been granted using Nadcap as a means of augmenting the Beechcraft Special Processor Approval, the Supplier must ensure that their Nadcap accreditations are maintained to ensure that their topicality and scope of coverage continue to satisfy Beechcraft requirements.
7. Suppliers who perform subcontract work only (i.e., Build-to-Print suppliers) must obtain all raw materials and special processing services only from Beechcraft-approved raw material and special process suppliers.
8. Beechcraft Corporation reserves the right to withdraw this Approval in its entirety at the sole discretion of Beechcraft Supply Chain QA management.
9. Subject to compliance with the foregoing, this Approval shall remain in force unless and until surrendered, modified, suspended, or revoked.

Terms of Approval

1. Responsible Party

The maintenance of this Beechcraft Approval is entrusted to:

Company: WALLWORK HEAT TREATMENT LTD

Name: NICK OLPIN

Title: QUALITY MANAGER

2. Specific Approval Limitations / Certification Privilege Details

PROCESSING AS LISTED BELOW IN SCOPE OF APPROVAL

3. Scope of Approval

Process Code	Description	Specification
3D	HARDNESS TESTING	BAEP9226
5E	ANNEALING (FERROUS ALLOYS)	BAEP9008
5F	CASE HARDENING (FERROUS ALLOYS)	BAEP9008
5G	HARDENING AND TEMPERING (FERROUS ALLOYS)	BAEP9008
5H	NITRIDING (FERROUS ALLOYS)	BAEP4509
5J	MARTEMPERING (FERROUS ALLOYS)	BAEP9008
5K	NORMALISING (FERROUS ALLOYS)	BAEP9008
5M	PRECIPITATION HARDENING (FERROUS ALLOYS)	BAEP9008
5N	STRESS RELIEVING OF FERROUS ALLOYS	BAEP9009
5U	STRESS RELIEVING (TITANIUM AND TITANIUM ALLOYS)	BAEP9007
5Y	VACUUM HEAT TREATMENT	BAEP9008

Approved By: PHIL PERRY

Date: 03 OCTOBER 2014

Initial Approval Date: 14 AUGUST 2006

Revision Number: 6